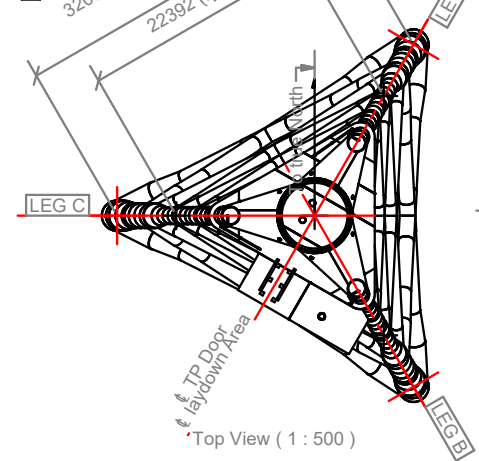
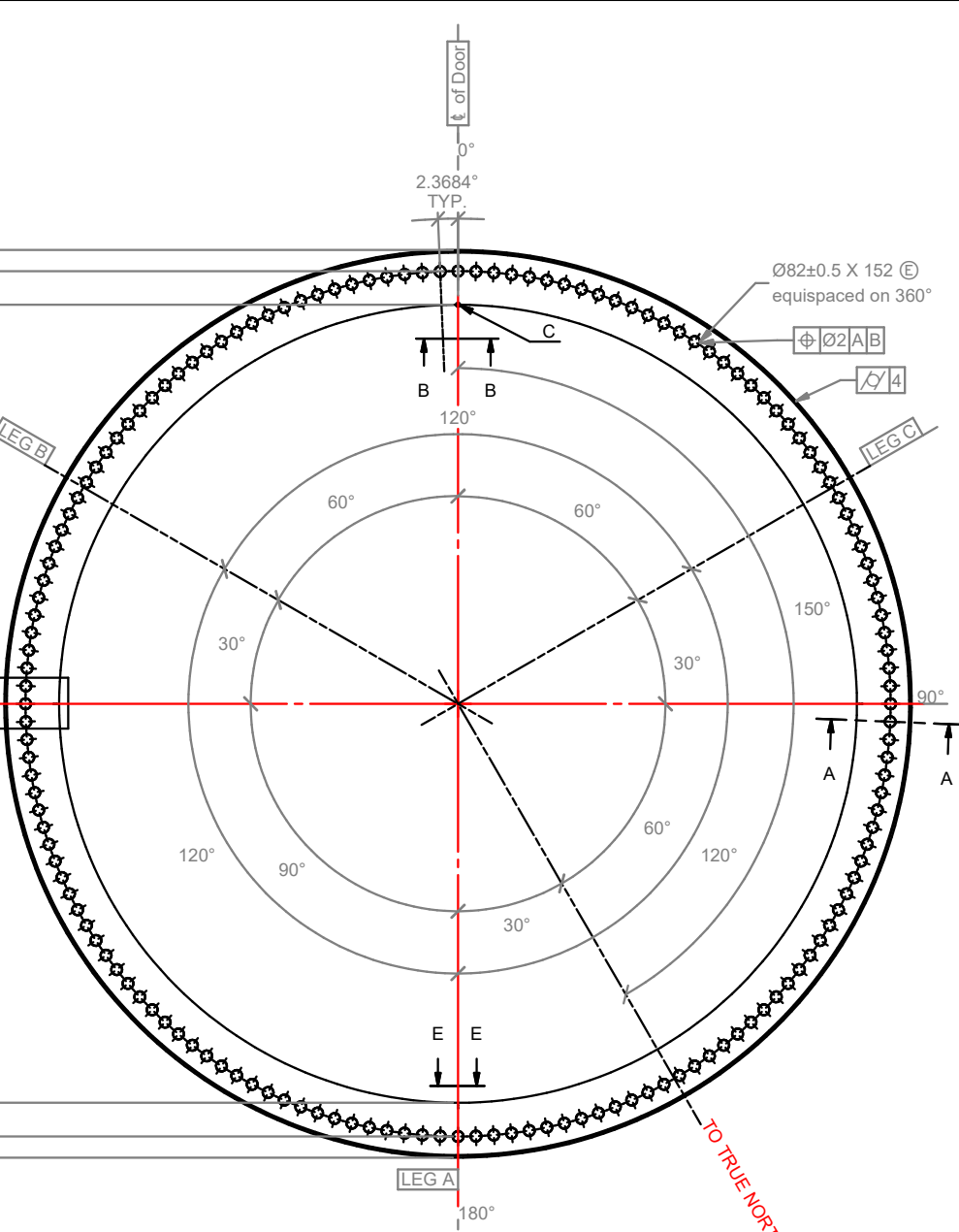




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零件編號 Parts NO.	描述 Description	規格 Size	材質 Grade	重量 Weight
CWP07G-TP-7FL301	TP Interface Flange	Ø7000 x 85mm	S355NL - Z25 - UT - S2/E3	15629,3 kg



Top View (1 : 40)

Notes附註:

- Execute according to EN 1090-2 EXC-3
依照EN 1090-2 EXC-3等級執行
- All dimensions are in mm U.N.O
除非特別註記，標註尺寸以公厘為單位
- Flange material is S355NL Z25 EN10025-3 with
material certificate 3.2 EN10204
- Impact tested to -50°C - longitudinal minimum
average 50J and transverse minimum average 34J
- Mechanical tests to DNVGL-OS-B101 for forgings
- As per CWPTW-TECHQ-000036
"NDT Requirement of Interface Flange",
UT requirement according to EN 10228-3 class 3
with 0 deg and angle scans all surfaces
- Referred detailed drawing
HL-WTG-SGRE-ENG-DWG-00035
- Bevel detail for welding preparation acc. to
approved TQ,
"CWPTW-TECHQ-000065
Proposal for Interface Flange Bevel Detail"

送審
2023.05.02
CWP

REV	DATE	BY	ISSUE PURPOSE	REV	DATE	BY	APP
0.0	2023/05		ISSUED FOR CONSTRUCTION	LH01	LH01		
0.1	2023/05		ISSUED FOR REVIEW	LH01	LH01		
0.2	2023/05		ISSUED FOR REVIEW	LH01	LH01		
0.3	2023/05		ISSUED FOR REVIEW	LH01	LH01		
0.4	2023/05		ISSUED FOR REVIEW	LH01	LH01		
0.5	2023/05		ISSUED FOR REVIEW	LH01	LH01		
0.6	2023/05		ISSUED FOR REVIEW	LH01	LH01		
0.7	2023/05		ISSUED FOR REVIEW	LH01	LH01		
0.8	2023/05		ISSUED FOR REVIEW	LH01	LH01		
0.9	2023/05		ISSUED FOR REVIEW	LH01	LH01		
1.0	2023/05		ISSUED FOR REVIEW	LH01	LH01		

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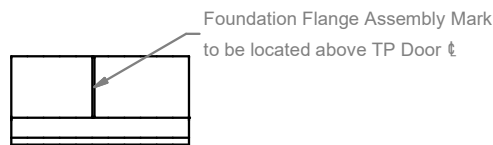
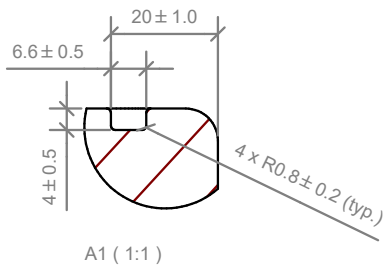
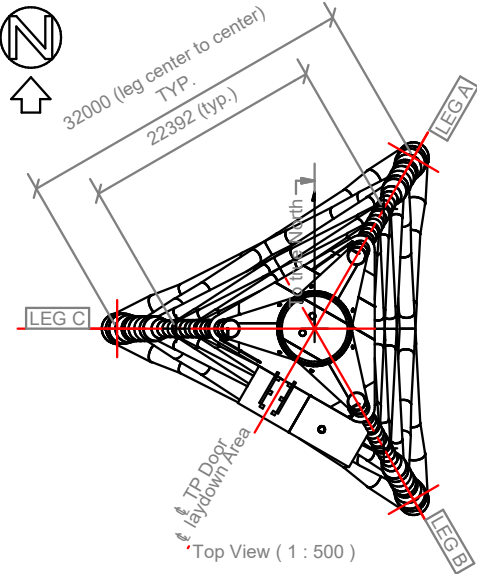
轉接段 - 法蘭 - 7FL301
Transition Piece - Interface Flange - 7FL301

Hai Long Offshore Wind Farm

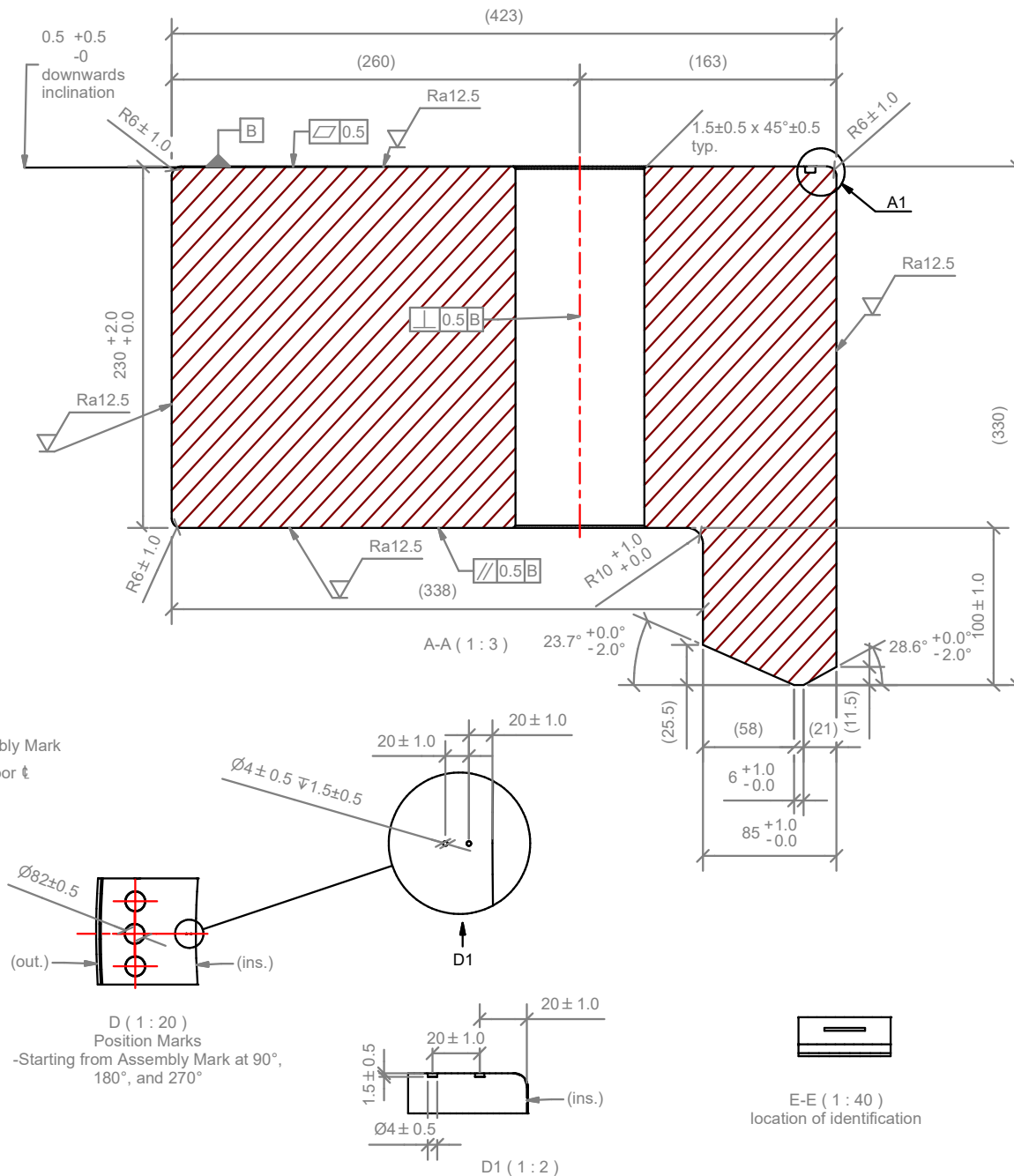
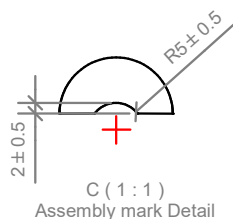
Century Wind Power Co. Ltd.
No. 388-5, Section 3, Zhongshan Rd,
Bali District, New Taipei City, 249
Telp: +886-2-8979-8898 | E-mail: centurywindpower@century.com.tw

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Format	Projection	Employer Drawing No.	Rev.
A3	AS	HL-FOU-CWPTW-FAB-DWG-00001	6.0
Scale		Contractor Drawing No.	
1 : 200			
Sheet		CWP07G-TP-7FL301.001	
1 / 2			



B-B (1 : 20)
Assembly Mark



零件編號 Parts NO.	描述 Description	規格 Size	材質 Grade	重量 Weight
CWP07G-TP-7FL301	TP Interface Flange	Ø7000 x 85mm	S355NL - Z25 - UT - S2/E3	15629,3 kg

Notes附註:

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依照EN 1090-2 EXC-3等級執行
- All dimensions are in mm U.N.O
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"NDT Requirement of Interface Flange",
UT requirement according to EN 10228-3 class 3
with 0 deg and angle scans all surfaces
- Referred detailed drawing
HL-WTG-SGRE-ENG-DWG-00035
- Bevel detail for welding preparation acc. to
approved TQ,
"CWP07G-TP-7FL301-000036
Proposal for Interface Flange Bevel Detail"

TAEWOONG
FOR FABRICATION
Forging Purchasing Team



REV	DATE	BY	ISSUE PURPOSE	REV	DATE	BY	ISSUE PURPOSE
0.0	2023/05/29	ISSUED FOR CONSTRUCTION	LMD	LMD			
1.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
2.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
3.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
4.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
5.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
6.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
7.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
8.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
9.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
10.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
11.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
12.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
13.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
14.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
15.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
16.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
17.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
18.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
19.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			
20.0	2023/06/01	ISSUED FOR REVIEW AND APPROVAL	LMD	LMD			

Hai Long Offshore Wind Farm Project

轉接段 - 法蘭 - 7FL301
Transition Piece - Interface Flange - 7FL301



Hai Long Offshore Wind Farm

Century Wind Power Co. Ltd.
No. 388-5, Section 3, Zhongshan Rd.,
Bali District, New Taipei City, 249
Tel: +886-2-8979-8898 | E-mail: centurywindpower@century.com.tw

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Format 格式	Projection 投影	Employer Drawing No. 委託方圖號	Rev. 版次
A3		HL-FOU-CWP07W-FAB-DWG-00001	
Scale 比例	Contractor Drawing No. 承包商圖號		6.0
1 : 200			
Sheet 圖號	CWP07G-TP-7FL301.002		
2 / 2			