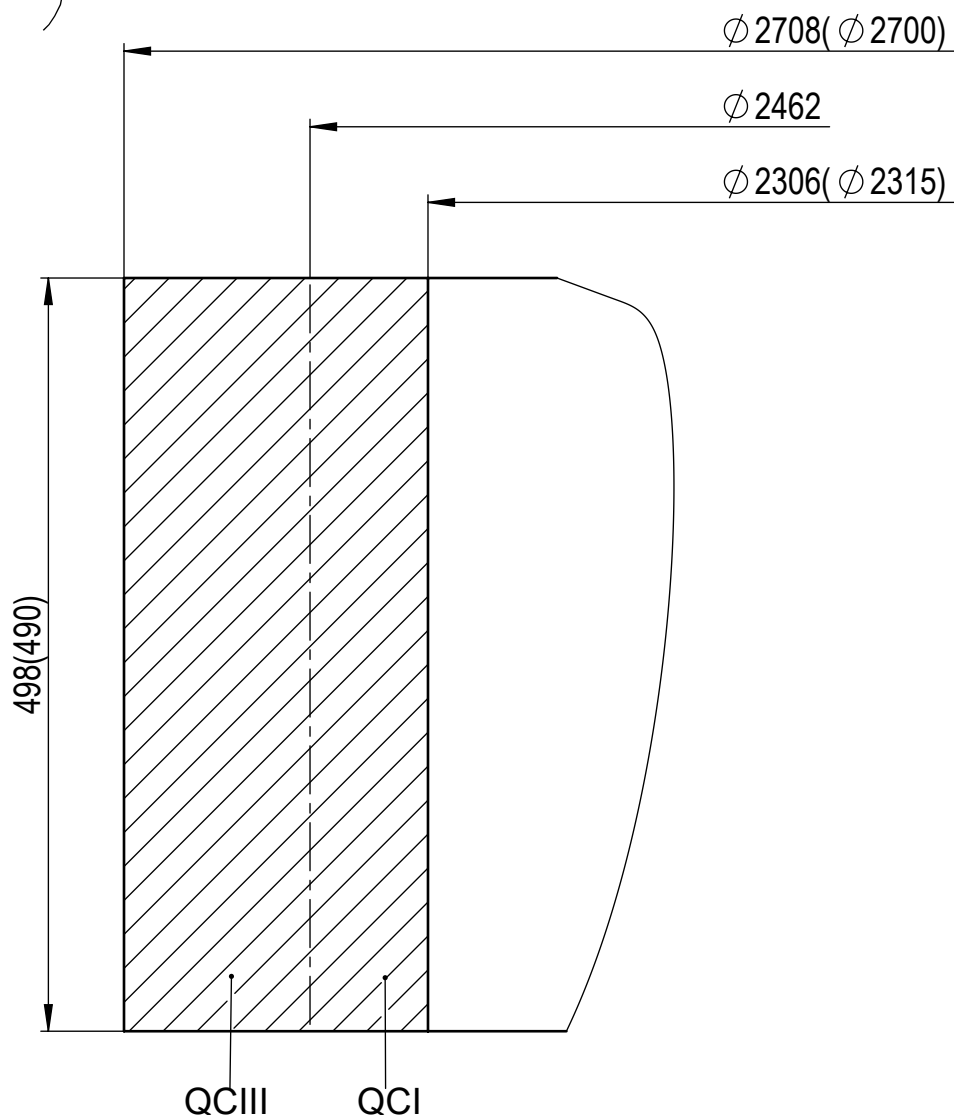
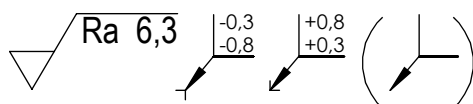


Revision

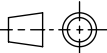
Rev. Description

E Upgrade model 3D



Uwagi/Remarks:

1. Badać ultradźwiękowo wg instr. 700.78105. Ultrasonic tests acc. 700.78105
2. Tolerancja wymiarów: $\pm 1\text{mm}$. Machining tolerance: $\pm 1\text{mm}$.
3. Bicie powierzchni: max 1mm. Runout: max 1mm.
4. W nawiasach podano wymiary na gotowo. In parentheses are dimension of finishing.
5. Ulepszać cieplnie do $R_m=640\div 780\text{MPa}$ (twardość 185÷225 HB). Quench and tempered to $R_m=640\div 780\text{MPa}$ (hardness 185÷225 HB).
6. Nr detalu: 800051. Part no.: 800051.

Material C45		Specification 700.72254		Fabrication Status forged		Title Ring gear Zahnkranz (innen) Wieniec z uzębieniem wewnętrznym CPU-22/B 2 stage				
General tolerances ISO 2768 - m H		Tolerancing principle ISO 8015		Surface ISO 1302						
Created	02-Sep-2019	jasz-pl		Weight kg	6189					
Checked	03-Sep-2019	was-pl		Sheet no.	1					
Approved	03-Sep-2019	jasz-pl		No. of sheets	1					
Date		Name		Scale		Art. no.				
						Replaces		Revision		Format
								785978		E